**Press release**

**Next-generation recyclable snack pouches**

**Anyone who wants to see SÜDPACK’s new CarbonLite® film family live in action at FACHPACK 2025 should head to the SN booth – no. 1-317. Once again, the film specialist and the machine manufacturer are working hand in hand – demonstrating that mono-PE stand-up pouches with an integrated PE zipper can be produced efficiently on a standard horizontal pouch packaging machine, thanks to our many years of expertise. The best part? This practical and sturdy pouch making material requires no aluminum or metallization.**

SÜDPACK has combined and further developed the proven tubular pouch films from its premium Pure-Line under the new CarbonLite® brand. Designed to ensure a long shelf life and full enjoyment down to the very last crumb, these PE- and PP-based mono-materials can be equipped – just like conventional film structures – with the required oxygen and water vapor barriers, UV protection, and anti-fog features for packaging a wide variety of snacks, from nut mixes, grated cheese, and salami sticks to dog treats.

In terms of performance, this mono-material, which is generally more challenging to process, meets all expectations. As demonstrated live at FACHPACK, it can be processed smoothly on a standard packaging machine with consistent output and excellent process and packaging reliability. Its high thermal resistance also ensure secure sealing for opening aids and reclose systems.

The stand-up pouches are produced on an FME 50 horizontal pouch packaging machine (HFFS) from SN Maschinenbau. This model is a simple, flexible, and powerful pouch packaging machine from the Economic Series. It is suitable for nearly all dry food applications and also impresses with easy operation and rapid, largely tool-free format changes in under 15 minutes. Another advantage is its compact design and small footprint.

**About SÜDPACK**

SÜDPACK is a leading manufacturer of high-performance films and packaging solutions for the food, non-food, and medical goods industries, as well as customer-specific compounds for technically demanding applications.

The family business, which was founded by Alfred Remmele in 1964, is headquartered in Ochsenhausen. The production sites in Germany, France, Poland, Switzerland, the Netherlands and the USA are equipped with the latest plant technology and manufacture to the highest standards, including the capacity to operate under clean room conditions. The global sales and service network ensures a high degree of proximity to the customer and comprehensive technical support in more than 70 countries.

With its innovative Development and Application Center at its headquarters in Ochsenhausen, SÜDPACK offers its customers an optimal platform for developing tailor-made solutions and performing application tests.

SÜDPACK is committed to sustainable development and fulfills its responsibility as an employer and towards society, the environment and its customers. For its sustainable product developments and consistent commitment to a functioning circular economy in the plastics industry, SÜDPACK has received numerous awards. Further information is available at [suedpack.com](http://suedpack.com)

**About SN Maschinenbau**

As one of the world’s leading manufacturers of pouch packaging machines, SN Maschinenbau stands for high-quality and custom-made horizontally operating form, fill and seal machines (HFFS) as well as fill and seal machines (HFS) – Made in Germany. At the company site in Wipperfuerth near Cologne, approximately 300 employees develop customized packaging machines for the food, pet food and seed industries as well as for household, cosmetic and pharmaceutical products. SN is valued internationally by both large corporations and SMEs for the quality of its machines and packaging technology and can be found in nearly all renowned establishments. Further information is available at [www.sn-packaging.com](http://www.sn-packaging.com)

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